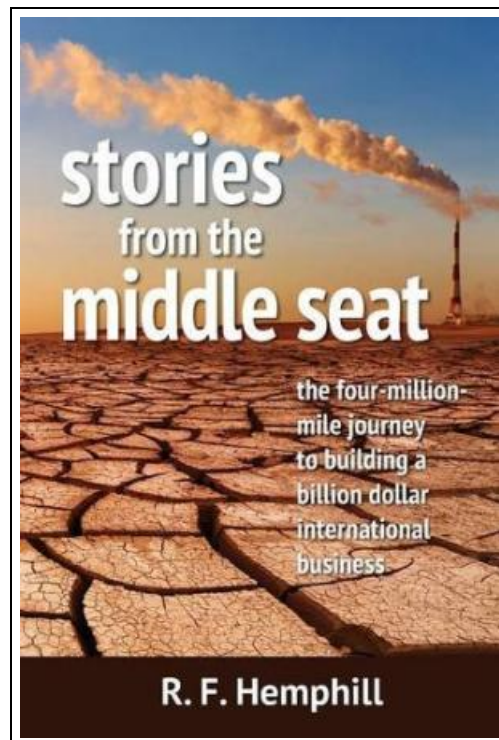


## Stories from the Middle Seat: The Four-Million-Mile Journey to Building a Billion Dollar International Business



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