



Modern Machinery Volume 24, No. 12

By Anonymous

Rarebooksclub.com, United States, 2013. Paperback. Book Condition: New. 246 x 189 mm. Language: English . Brand New Book ***** Print on Demand *****.This historic book may have numerous typos and missing text. Purchasers can usually download a free scanned copy of the original book (without typos) from the publisher. Not indexed. Not illustrated. 1910 edition. Excerpt: .in a lathe of which the guide screw thread is J4 inch pitch. If a wheel of 55 teeth is placed on the mandrel, what wheel must be placed on the guide screw to cut the abovementioned thread; also what other pair of wheels may be used alternately if necessary? In a problem of this kind all that is necessary is to find the ratio or proportion existing between the pitch of the guide screw and the pitch required. It will be seen that the decimal equivalent of 516 equals.3125 and the decimal equivalent of Y1 equals.5. Therefore, set 3,125 on A to 5 on B, and read over 55 on A 88 on B as the required number of teeth for the wheel on the lead screw. With the slide set at the above ratio anv other pair of wheels which will produce...



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