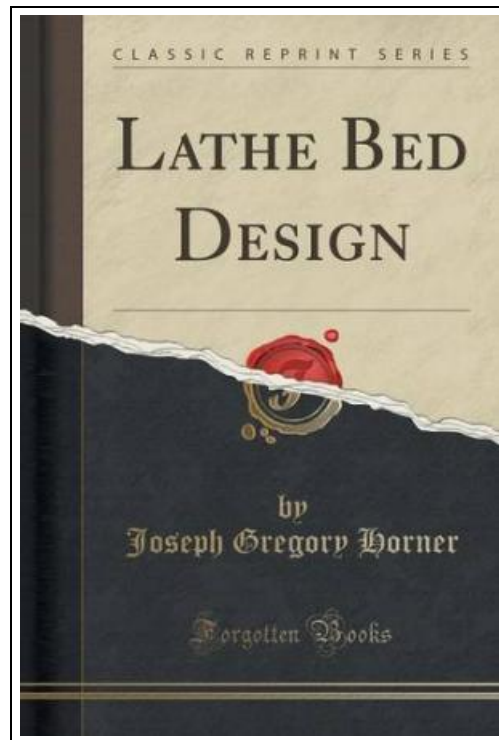# Lathe Bed Design (Classic Reprint) (Paperback)

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LATHE BED DESIGN (CLASSIC REPRINT) (PAPERBACK)

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Forgotten Books, 2018. Paperback. Condition: New. Language: English . Brand New Book ***** Print on Demand *****. Excerpt from Lathe Bed Design All the early lathe beds were made of wood. Engravings showing some of these wooden beds may be seen in old works on turning. They are to be found now only in some of the lathes used by wood-turners, and in some pattern-shops, although in the latter case, lathes with iron beds are now almost exclusively used. Fig. 1 shows a wooden lathe bed or stand. Difierent methods were used for attaching the bearers or shears to the uprights. At a very early date the wear of the top surfaces of the wooden bearers was prevented by screwing thin ?at iron plates onto them. Strips of wrought iron were also fitted, having curved edges chipped and filed to shape, as shown in Fig. 2. There was not a great deal of durability in these shears, but the chief objection to this construction was that when the timber warped, as it was bound to do in the course of time, it pulled the iron strips with it, and threw the headstock, tailstock, and rest out of alignment. The first all-iron beds were of triangular section, the form prob ably originating with Henry Maudslay. The bed was built of two bars of triangular section, secured in brackets bolted onto the legs. There was a very good reason for the adoption of this form of bed in pref erence to any other. There were no planing machines at that period ln the latter part of the eighteenth century - so that it was an impor tant consideration to be able to reduce the chipping and filing to a minimum on a single bar. Besides, if the two upper faces were true,...

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